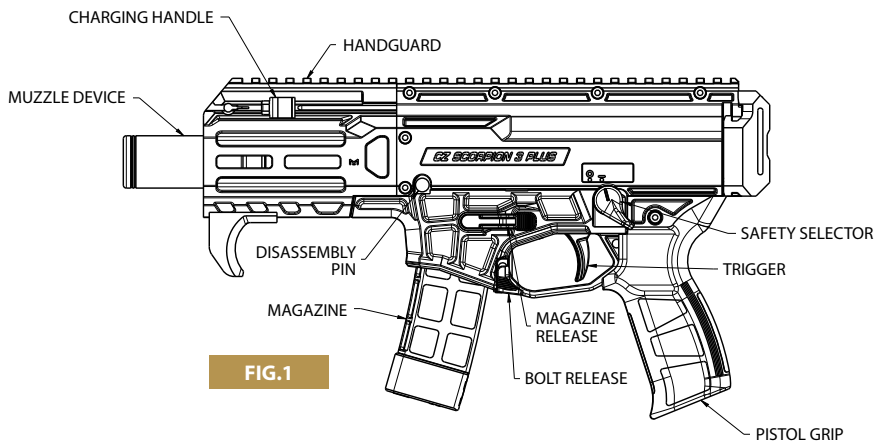


*Instruction Manual*

# CZ **SCORPION 3+**



**CZ-USA**  
PROTECT • HUNT • COMPETE



**FIG.1**

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**Before handling the firearm, read this manual in its entirety and observe the included safety instructions.**

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## **WARNING!**

**Improper and careless handling of the firearm could result in unintentional discharge and could cause injury, death or damage to property. The same consequences can be caused by unauthorized modifications or adjustments, corrosion or the use of non-standard or damaged ammunition.**

**The manufacturer shall not be responsible in any manner whatsoever for the consequences of abuse, misuse, negligence, criminal use, modification, ammunition-related failure, or failure to follow the warnings or instructions in this manual.**

**Before leaving the factory, this firearm was tested, inspected, and packed. CZ-USA cannot accept responsibility for product handling or damage while in transit or upon leaving the factory. Therefore, please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged.**

**This instruction manual should always accompany this firearm, even in the case of the loan or sale.**

# BASIC RULES OF FIREARM SAFETY

**1. Treat all firearms as if they are loaded at all times.** Many accidents occur with firearms that are handled carelessly, because they are believed to be “unloaded”. These accidents can be avoided by handling all firearms the same way you would handle a loaded firearm, at all times. Even after you verify that a gun is unloaded, you should continue handling it as you would a loaded gun and make sure that others around you do the same.

**2. Point the muzzle in a safe direction at all times.** A “safe direction” is one in which, if the firearm were to discharge, there would be no injury to anyone. Never point a gun (whether you think it is loaded or unloaded - see Rule #1 above) directly at another person or at yourself. Consider that a bullet can ricochet (glance off) pavement, floors, walls, rocks, the ground, water, ice or almost any other object it strikes. Also, bullets can penetrate walls, ceilings, floors, windows, and many other materials and still have the possibility to cause serious injury or death.

**3. Keep your finger off the trigger and outside the trigger guard until you are aimed at a proper target and have decided to fire.** If your finger is inside the trigger guard, you could fire your gun without intending to - for instance, if you were startled, or if you slipped or lost your balance. By keeping your finger outside the trigger guard until you are on target and intend to fire, you ensure that you will never hit anything you do not intend to.

**4. Be sure of your target, and what is around and beyond it.** The bullet fired from your CZ Scorpion 3+ can travel over one mile and has the potential to cause serious injury or death at that distance. Once you pull the trigger, you cannot call the projectile back, so you must positively identify your target before you fire. Never fire (for instance, at a noise, a movement, a rustling bush, or a shape in the dark) until you have positively identified your target as something you intend to shoot. Fire only with a safe backstop behind your target – something that will stop and contain the bullets you fire, even if you miss the target or your bullet passes through it.

**5. Whenever you handle a firearm that has been out of your direct control, start by checking its condition to determine whether or not it is loaded.** A firearm in your hands is YOUR responsibility, so YOU must check it yourself, NOW, not later. Do not rely on someone else to check it. Do not take someone else’s word for the firearm’s condition. Do not rely on your memory of having checked the firearm previously, or on your belief that you left it unloaded the last time you used or handled it. Check it again yourself now, by following the instructions in this manual for unloading the firearm on **page 14**.

**6. Never give a firearm to anyone, or take a firearm from anyone, unless it is unloaded and the action is open.** If someone tries to hand you a firearm with the action closed, politely ask them to open it before you take it from them. If you need to open the action of a firearm with which you are not familiar, don’t experiment, lest you make...

## BASIC RULES OF FIREARM SAFETY (CONTINUED)

...a fatal mistake! Instead, ask someone who knows how to handle the firearm to open the action and allow you to verify that it is unloaded. If you can't find someone who knows how to handle the firearm, leave it alone!

**7. Firearms should be unloaded when not actually in use.** Load your firearm only when you are on the target range or in the field and ready to begin using it. Unload your gun as soon as you are finished shooting. Unload your gun before you bring it back into your car, camp or home. Never leave a loaded gun unattended, even for a moment. At a shooting range, unload your gun before going downrange to check your target.

**8. Thoroughly read and understand the owner's manual and other literature supplied with your firearm.** Never use any firearm unless you completely understand how it operates and how its safety features work. Contact CZ-USA if you have any questions or concerns, or if you are not certain you have all the literature supplied with the firearm at the time it was first sold. Even if you understand everything in this manual, no manual can provide you with the benefits of hands-on firearms instruction. If you are not already an experienced firearms user, you should obtain training in the safe and proper use of firearms by attending one of the many firearms safety and shooting courses offered in all parts of the country by the National Rifle Association, National Shooting Sports Foundation, gun clubs and ranges, gun shops, shooting schools and other qualified sources of instruction.

**9. Before firing any firearm, be sure it is in good working order and that the barrel is clear of dirt, grease, water, excess oil, rust, corrosion or any other obstruction.** The 9x19mm cartridge fired by your CZ Scorpion 3+ can generate over 35,000 pounds of pressure per square inch! Any obstruction that prevents the bullet from easily exiting the barrel can cause a dangerous increase in pressure, causing the firearm to burst with possible serious injury or death to the shooter or others nearby. Before firing, lock the bolt to the rear and insert a cleaning rod into the barrel to confirm the bore is unobstructed. Never alter or modify your gun from factory condition, or allow anyone who is not a qualified gunsmith to repair or work on your gun. A firearm, like any mechanical device, is subject to wear and parts breakage, and could become unsafe with use. Do not use your firearm if any aspect of it needs repair or is not working properly. Instead, have it repaired before further use by CZ-USA or a qualified gunsmith. Even if your CZ Scorpion 3+ appears to be in excellent condition and is functioning perfectly, it should be professionally inspected and serviced at regular intervals.

**10. Use only factory loaded ammunition tested to Sporting Arms and Ammunition Manufacturers' Institute Inc (SAAMI) standards or Permanent International Commission for the Proof of Small Arms standards (C.I.P.).** Be sure the ammunition is the correct caliber for your gun. The CZ Scorpion 3+ has the caliber designation stamped into the firearm's barrel or receiver. Your ammunition box and cartridge headstamp should bear the exact same cartridge designation. Just because a cartridge...

## BASIC RULES OF FIREARM SAFETY (CONTINUED)

...fits into the gun doesn't mean it is safe to fire. Never fire ammunition which is damaged, corroded, or of questionable origin or condition. Firing even a single defective cartridge can destroy your gun and cause serious injury or death.

**11. Always wear high-quality ear and eye protection when shooting or observing, and be sure that others who are present do the same.** Exposure to shooting noise will cause permanent hearing loss (deafness) if good ear protection (either commercially manufactured ear plugs, earmuff-type hearing protectors, or both) is not worn. Close-fitting, impact-resistant shooting glasses or safety glasses of wraparound or side-panel design help to guard against potentially blinding eye injuries caused by ejected shell cases, granules of powder, splashback of fragments from the target or backstop, metal fragments which can result from a burst cartridge, etc. Never shoot a firearm, or allow yourself or others to be present where shooting is in progress, without both eye and ear protection in place.

Eye protection must also be worn while you are disassembling and cleaning your firearms, to protect against flying springs and firearms parts, and from aerosols and other solvents and cleaning fluids that can spray or splash into your eyes, causing serious eye injury.

**12. Firearms, drugs and alcohol don't mix! Never handle firearms while under the influence of alcohol or drugs (including prescription medications) that can impair your normal senses, abilities, alertness, reflexes, perception or judgment.** Make sure everyone in your presence follows the same rule. Also, avoid handling firearms when you are ill, exhausted, upset or preoccupied with other concerns – safe firearms handling requires your full attention, and all of your abilities, unimpaired by other factors.

**13. Any firearm which is not under your direct control should be stored so it is inoperable or inaccessible to children and other unauthorized users.** Children are attracted to, and can find, load and operate firearms, causing serious injury or death to themselves and others. Preventing child access and tragic, avoidable accidents is YOUR responsibility, as an adult gun owner. The safest way to store firearms is unloaded, locked in a gun safe or vault. Alternatively, a trigger lock or a cable lock can be used to make your firearm inoperable by an unauthorized user. If a trigger lock or cable lock is used, the locked firearm should also be kept out of sight and reach of children and others, unloaded, with the ammunition secured in a different location. Another safe storage option is to disassemble (field strip) the firearm, and store it, again out of sight and reach of unauthorized users, in a separate location from the ammunition. For users who wish to keep a firearm readily accessible for self protection, a variety of quick-access locks and lock boxes, some with push-button locks, are available. Whatever storage option you choose, remember that YOU ARE RESPONSIBLE for keeping others safe from injury with your firearm, even when it is not in use. The safety of your children, family members and others depends on YOU!

## BASIC RULES OF FIREARM SAFETY (CONTINUED)

**WARNING!** So that the pistol may be used as a single shot, it will fire whether or not a magazine is in the gun if a cartridge is in the chamber. Removing the magazine does not unload the pistol, and does not prevent the pistol from firing! A round left in the chamber after the magazine is removed can cause serious injury or death if the trigger is pulled! Unload your pistol properly, including checking the chamber both visually and physically.

**WARNING!** When firing the CZ Scorpion 3+, keep away (and keep others away) from the right side of the firearm. Fired cartridge cases eject (are thrown from the pistol) with considerable force from the ejection port on the right side of the firearm, and could cause serious injury, including but not limited to eye injury, if they strike a person.

**WARNING!** Fired cartridge cases ejected from the CZ Scorpion 3+ are extremely hot, and can cause serious burns. In addition, the painful burn from a hot cartridge case can distract a shooter from keeping his firearm pointed safely and from other safe handling practices, causing a dangerous situation or an accident. When firing, stay clear, and keep others clear, of the right side of the firearm, from which the hot cartridge cases are ejected.

**WARNING!** Keep hands, fingers and other body parts from touching the muzzle, barrel, ejection port area or chamber after firing, as they could be burned by hot metal.

**WARNING!** Because safeties are mechanical devices subject to mechanical failure from factors such as wear, they can fail when least expected. For this reason, there is a possibility that the firearm may fire if dropped or struck, which can cause serious injury or death. Keep the chamber empty unless actually firing! Keep the safety "on" (0) unless actually firing! When carrying or handling the firearm, keep it pointed in a safe direction, and carry it in such a way that you can safely control the direction in which the firearm points even if you should slip, stumble or fall.

**WARNING!** Children are attracted to, and can find, load and operate firearms, causing serious injury or death to themselves and others. Prevent child access by always keeping guns locked away and unloaded when not in use. If you leave a gun loaded or unloaded where a child obtains and improperly uses it, you may be fined or sent to prison or both.

**Never transport or carry a loaded firearm in a vehicle or otherwise.** Always transport or carry your pistol unloaded, with the safety engaged (0) and the action locked open. A suitable carrying case should be used to transport or carry your unloaded firearm to and from the range or other safe shooting area. Check the laws to determine and follow legal requirements in transporting a firearm in your jurisdiction. Close the firearm's action and load the firearm only when you are at the range or other safe shooting area, and ready to begin shooting.



## BASIC RULES OF FIREARM SAFETY (CONTINUED)

**Never climb a fence, ladder, tree or other object, jump across a brook or ditch, crawl under a fence or other obstacle, walk across an icy surface, steep slope or other area with poor footing, or cross other slippery or precarious terrain or obstacles with a loaded firearm.** Instead, unload your firearm first. When carrying your firearm in the field, keep the muzzle pointed in a safe direction and carry the firearm so you can safely control the direction in which it points in the event you stumble, slip or fall.

**Discontinue using your firearm if it is not functioning properly.** Never force a jammed action, as the jammed cartridge may explode if the primer is crushed or pressed against any metal part of the firearm or against another cartridge.

**Use only appropriate accessories for your CZ Scorpion 3+.** Be sure all accessories, including slings, ammunition carriers, sights and sight mounts, lighting devices, etc. are compatible with the firearm and do not interfere with its safe operation. If in doubt, consult CZ-USA. The manufacturer is not responsible for any damage or injury caused by the use of improper accessories, and mounting, attachment or use of improper accessories could void the warranty.

### LEAD AND SOLVENT WARNING

Shooting or cleaning guns or handling ammunition may expose you to lead and other substances known to the State of California to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times and wash hands thoroughly after exposure.

# FIREARM DESCRIPTION AND TERMINOLOGY

The names of the basic parts of the CZ Scorpion 3+ are presented on the inside of the front cover. For a more comprehensive list of parts, see the section titled List of Parts on **page 20**.

The CZ Scorpion 3+ is a multi-purpose, lightweight personal semi-automatic firearm.

The Scorpion 3+ comes with polymer, double stack magazines. The CZ Scorpion 3+ incorporates a last round hold open feature. When the last cartridge has been fired from the magazine, the bolt will be locked in the open position.

The CZ Scorpion 3+ requires tools for routine cleaning. Reference the take down procedures on **page 12**.

## **Characteristics of the CZ Scorpion 3+ are:**

- Firearm is well-balanced, therefore it is quick and easy to aim
- Various accessories can be easily attached via MIL-STD-1913 accessory rails and M-LOK® slots
- Ambidextrous safety levers are easily accessible and easy to use with either hand
- Simple, tool-less disassembly for cleaning and routine maintenance
- Exceptional accuracy
- Long service life
- High reliability
- Adjustability according to individual requirements, including an adjustable pistol grip, a charging handle that can be mounted on either side of the gun.

## **The CZ Scorpion 3+ is supplied with:**

- 2 magazines
- Maintenance and cleaning tools
- Instruction manual
- Gun lock

*\*M-LOK® is a registered trademark of Magpul Industries Corp.*

# OPERATING INSTRUCTIONS

## Ammunition

Only use ammunition that complies with pressure and dimensional standards created by CIP or SAAMI. The use of reloaded, surplus, damaged, corroded, or defective cartridges could damage the firearm or cause injury or death to the user. CZ-USA recommends using factory-made ammunition with standard velocities. +P+ ammunition is not permitted or warranted for use in CZ firearms.

Check the ammunition you are going to use to make sure it corresponds to the caliber of your firearm. Most commercially produced ammunition is clearly marked with the caliber on the bottom (headstamp) or around the bottom of each cartridge case.

***You must also follow all instructions and warnings provided by the ammunition's manufacturer.***

NOTE: If you are using cartridges with flat-nosed bullets, first verify their functionality in this firearm when on the firing range or in the field.

## Removing the Magazine

While keeping your finger off the trigger and outside the trigger guard, grasp the pistol grip of the firearm with one hand and the magazine with the other hand. Press the ambidextrous magazine release with your index finger (**Fig.2**) and simultaneously remove the magazine by pulling it downward.

## Loading the Magazine

Grasp the magazine with its housing in the upright position. Place a cartridge on the follower with its base toward the rear side of the magazine and push it downward until it fits underneath the magazine feed lip (**Fig.3**). Place the next cartridge on top of the previous one and push it downward in the same manner.

A transparent window on the side of the magazine allows you to easily see the number of cartridges in the magazine while loading it. Do not attempt to exceed the capacity of the magazine, as it can lead to improper feeding of the first cartridge into the chamber.

# OPERATING INSTRUCTIONS (CONTINUED)

## Loading the Firearm

ALWAYS POINT THE FIREARM IN A SAFE DIRECTION WHILE LOADING IT!

- Set the safety lever to the “safe” position if it is not already positioned there
- Insert a loaded magazine into the firearm and ensure that the magazine is securely locked in place
- Move the safety selector lever to the “fire” position
- Grasp the firearm by the grip with one hand with your finger off the trigger and outside the trigger guard. With the other hand, grasp the charging handle located on the left side (or right, depending on the set-up) of the handguard. Use the charging handle to pull the bolt back to the rearmost position and release it (**Fig.4**). The hammer is now cocked and a cartridge is in the chamber and the firearm is now ready to fire. If you are not going to fire immediately, put the firearm on safe by moving the safety selector lever to the “0” position (**Fig.5**)

## Using the Safety Selector

By moving the safety selector lever to position “I” it will allow the firearm to be shot in semi-automatic, meaning when the trigger is depressed one round will be fired. When the trigger is released and pulled again, another round is fired. When moved to the “0” position, the manual safety will be engaged and the firearm cannot be fired.

## Reloading While Firing

After the last cartridge has been fired from a magazine, the bolt will remain locked open in the rear position. Remove the empty magazine and replace it with a loaded one. To chamber the first round, you can either pull the charging handle backward and release it or press the ambidextrous bolt release to close the bolt (**Fig.6**). The firearm is loaded, chambered, and ready to fire again.

***WARNING! This firearm will fire with the magazine removed if there is a live cartridge in the chamber and if the trigger is pulled.***

## Hang-Fire and Failure to Fire

***WARNING! Failure to fire: In case of failure to fire hold the firearm keeping it pointed towards the target, or a safe open area and wait 30 seconds. If a hang-fire (slow ignition) has occurred, the cartridge will fire within 30 seconds. If the cartridge does not fire, carefully eject the cartridge while avoiding exposure to the breech and examine it. If the firing pin indent on the cartridge is light, or non-existent, have the firearm examined by a competent gunsmith.***

# OPERATING INSTRUCTIONS (CONTINUED)

## Unloading the Firearm

POINT THE FIREARM IN A SAFE DIRECTION!

- Remove the magazine
- Set the safety selector to “fire”
- Pull the charging handle to the rear position (if there is a round in the chamber it will be ejected) and make sure the chamber is empty. By pushing the charging handle upward when in the rear position, you can lock the bolt in the open position so another person can inspect the chamber to verify it is empty
- The firearm is now unloaded and the bolt can be released and trigger can be pulled (dry fire)

## Adjusting the Sights

The firearm is sighted in by the manufacturer at a distance of 25 meters. The sights can be adjusted to the point of impact by moving the rear sight left or right to adjust for windage, and raising or lowering the front sight to adjust for elevation.

## Adjusting the Firearm to Individual Requirements

The distance between the shooter's palm and the trigger can be easily adjusted to suit the user and make the firearm more comfortable to operate. The pistol grip can be moved forwards or backwards by loosening the grip screw. After the pistol grip is moved to the desired position, tighten the grip screw to secure it in place.

The charging handle can be positioned either on the left or right side of the firearm depending on user preference. In order to reposition the charging handle, you must remove the handguard pin (**part 7**) and press the charging handle spring (**part 13**) when removing to clear the handguard pin hole, which secures the charging handle in position.

## Removing the Rear Head Attachment

Rear head attachments can be completely removed. First, ensure that there is no magazine in the firearm, clear the chamber of ammunition and confirm that the firearm is fully unloaded. Rest the firearm with the muzzle on a solid surface. Use a 5/32” punch to press the rear head retaining button. Use the palm of the other hand to push on the lower surface of the attachment and then slide it upwards from the rails that hold it in place (**Fig.7**).

When reattaching an attachment, first press the rear head retaining button and then insert the attachment base from above onto the rails in the rear part of the receiver. After the attachment is inserted into the lowest position, there is an audible click caused by the retaining button locking into the opening and securing the attachment in place.

**Note:** Removal of the rear head attachment is intended to be slightly difficult in order to ensure a tight fit on the receiver. Before reattaching the rear head attachment, it is acceptable to smear the receiver surfaces with a preserving agent to reduce the frictional force (e.g. graphite grease). Only use preserving agents specifically intended for use on plastics.

# MAINTENANCE INSTRUCTIONS

***WARNING! Wear shooting glasses or goggles to protect your eyes from flying parts such as springs, which may be released during disassembly.***

## Disassembly

1. Point the gun in a safe direction
2. Remove the magazine (**Fig.2**)
3. Set the safety selector to “fire”
4. Confirm that the chamber is empty by operating the charging handle
5. Move the bolt to the rear position with the charging handle and lock it open by rotating the handle upwards (**Fig.8**) The bolt is now safely locked in the rear position.
6. Grasp the pistol grip of the firearm tightly in one hand. Push on the front of the trigger unit with the thumb of the other hand and press the outer part of the disassembly pin (**Fig.9**). Now withdraw the captive disassembly pin from the other side and pull to its most protruding position. Grasp the trigger unit case at the magazine well and pull it downward removing it from the Scorpion. Now it is possible to remove the bolt and the recoil spring.
7. Move the bolt slightly backward with the thumb and pull it downward to remove it.

No further disassembly is required for routine maintenance. **CAUTION:** Do not disassemble the firearm any further. If you think your firearm requires adjustment or repair that requires additional disassembly, contact CZ-USA's Technical Support & Gunsmithing department at **1-800-955-4486**.

## Reassembly

1. Reverse operation of disassembly steps.

FIG.2



FIG.3



FIG.4

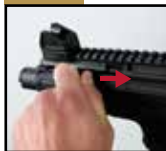


FIG.5



FIG.6



FIG.7



FIG.8



FIG.9



## MAINTENANCE INSTRUCTIONS (CONTINUED)

***WARNING! Confirm that the firearm is unloaded, both magazine removed and chamber empty before cleaning. We recommend removing all ammunition from the cleaning area.***

When you should clean your firearm:

- After each use
- If the firearm gets wet
- Immediately after shooting
- If unused, at least once a year in temperate climates, and as often as once a month in tropical or extreme climates

### **Cleaning the Barrel, Bore and the Chamber**

If the firearm has not been fired, or if only a few rounds have been fired, clean the barrel and chamber with a cleaning patch attached to the included cleaning rod. Repeat the process, changing patches, until the last patch comes out clean.

If the barrel is dirty, apply a firearm cleaning solution with a cleaning brush. Let the solvent act for about 10 minutes (this time may vary depending on the solvent being used). Then scrub the bore thoroughly with the brush. Once the bore is scrubbed, dry the barrel and chamber with clean patches and check that all powder residue or fouling has been removed. If necessary, repeat this procedure until the barrel and bore are clean. Use a nylon or copper-bristled brush to clean the chamber, wipe clean, and dry.

**NOTE:** The cleaning rod and the brush must be inserted into the barrel from the chamber to prevent wear or damage to the muzzle. Push the brush all the way through the barrel before reversing the movement, otherwise, the brush will become stuck in the barrel.

### **Cleaning Other Gun Parts**

The other parts of the firearm can be cleaned with a dry cloth, old toothbrush, a copper-bristle brush, or a wooden scraper. A preserving oil can be used for a thorough cleaning. Never use an agent or solvent that is designed for cleaning the bore. These solutions can remain in crevices of the firearm parts, causing corrosion over time. Be sure no cloth particles or brush bristles have become lodged in any part of the firearm during the cleaning process.

### **Cleaning Plastic Magazines**

If the magazine is heavily soiled, or for regular maintenance, disassemble the magazine and clean the plastic parts with detergent. After drying slightly, allow parts to fully air dry. The magazine can then be reassembled.

## MAINTENANCE INSTRUCTIONS (CONTINUED)

### Preserving the Firearm

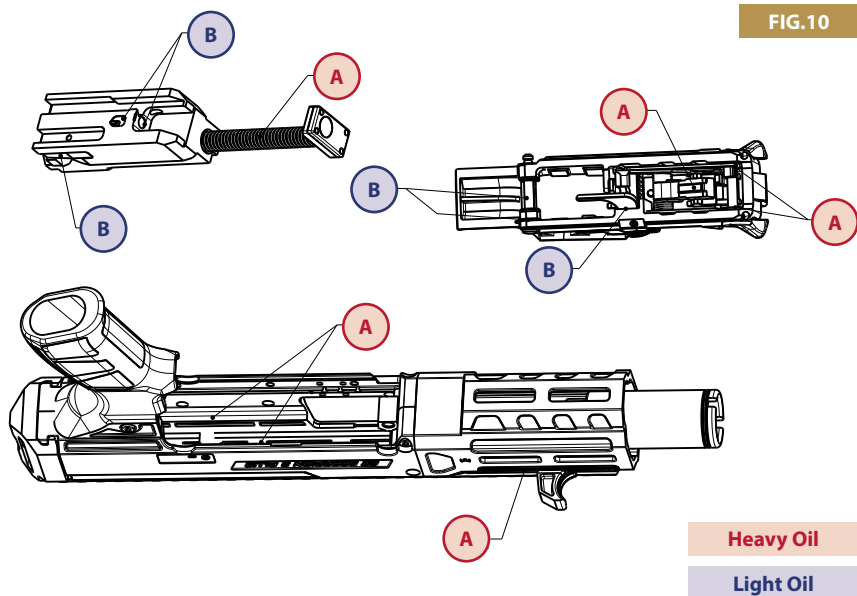
When the barrel, chamber, and all accessible parts are clean and dry, wipe these parts with a cloth soaked in firearm oil or apply an oil in spray form. Furthermore, it is necessary to apply the oil to the lubricating points (**see diagram below**). Remove all excess oil.

Before shooting, always pull a dry patch through the bore to make sure it is clean and free of obstructions. At very low temperatures, remove the oil from all accessible parts or apply a lubricant intended especially for such conditions.

Only use thick preserving agents, such as preserving grease, for long-term storage in severe climates and remove it thoroughly from all parts before use.

### Waste Management

When used properly, the materials used in the product and its packaging have no adverse effects on human health or the environment. When disposing of the product or its packaging, all metal parts (steel and non-ferrous metals), plastics, wood, paper and cardboard should be stored separately in collecting containers intended specifically for that purpose.





## TROUBLESHOOTING, CAUSES AND REMEDIES

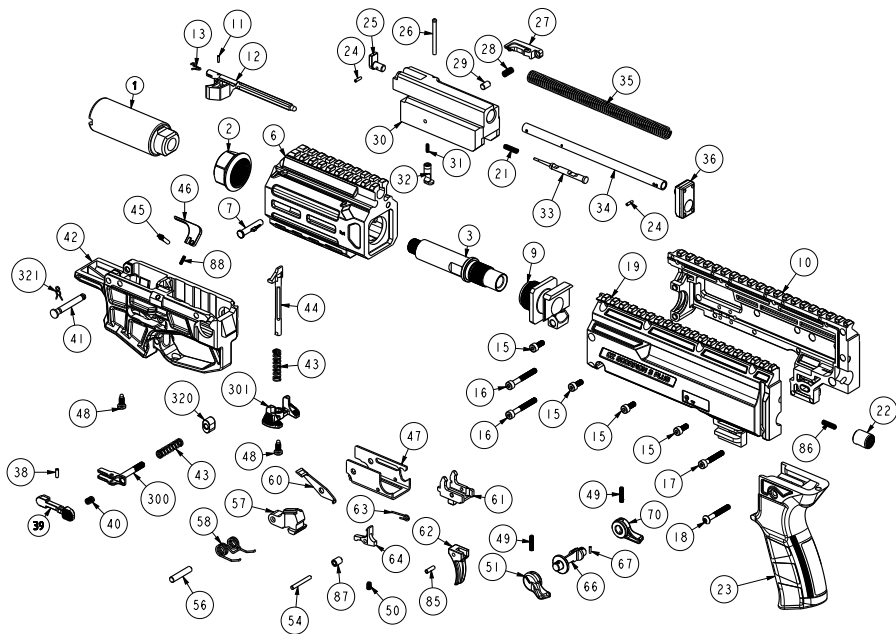
If the firearm is properly used and maintained, malfunctions will rarely occur. However, if such a situation should occur, please observe the following instructions.

***WARNING! If a malfunction occurs, the risk of an accidental discharge is substantially higher. For this reason, when clearing malfunctions, follow the prior listed Safety Instructions. Keep the firearm pointed in a safe direction at all times and do not turn the firearm towards your body or anyone else's body. Do not place your hands in front of the muzzle!***

If you are not able to clear the malfunction in a manner described above, entrust the firearm to a competent gunsmith for inspection and repair.

Malfunction	Possible Cause	Remedy
Cartridge fails to be fed into the chamber or the bolt does not lock closed	Magazine is not fully inserted or is damaged. The firearm or cartridges are dirty or cartridges are defective.	Insert magazine properly or use a different magazine. Clean the firearm and cartridges and wipe them dry, or, as the situation dictates, slightly lubricate. Inspect cartridges for deformations.
Misfire	Defective cartridge; striker hole is dirty; or improper lubricant was used in low temperature.	Follow the Safety Instructions. Have the firearm cleaned by a gunsmith or use a low temperature lubricant.
A shot sounds "weak"	The cartridge has been activated but no powder load was inside the cartridge case or the powder was moist (squib).	Keep the firearm pointed in a safe direction for several minutes in case the round fires. Unload the firearm and check that the bullet has not obstructed the barrel. Firing with the firearm in this condition can cause injury and damage the barrel!
A spent cartridge case was not ejected	Chamber, extractor or ammunition are dirty or unsuitable lubricant was used in low temperature.	Clean and wipe the firearm dry and lubricate slightly with recommended lubricant. Use clean and new ammunition.
The bolt remains in the rear position while firing	The bolt or the guide rails are dirty.	Clean the firearm dry and/or use a suitable lubricant.

## PARTS DIAGRAM



## LIST OF PARTS

1. Muzzle device	28. Extractor spring	51. Left fire mode lever
2. Barrel/Handguard nut	29. Extractor spring base	54. Trigger pin
3. Barrel	30. Bolt	56. Hammer pin
6. Handguard	31. Striker block spring	57. Hammer
7. Handguard pin	32. Striker block	58. Hammer spring
9. Fixation insert	33. Striker	60. Striker block lever
10. Right receiver	34. Guide stud	61. Trigger housing/Sear
11. Charging handle spring pin	35. Recoil spring	62. Trigger
12. Charging handle	36. Buffer/Rear locking stud	63. Trigger spring
13. Charging handle spring	38. Magazine catch pin	64. Disconnecter
15. Short receiver screw (4x)	39. Magazine catch	66. Safety plug
16. Long receiver screw (2x)	40. Magazine catch spring	67. Safety pin plug
17. Medium receiver screw	41. Disassembly pin	70. Right fire mode lever
18. Pistol grip screw	42. Trigger unit casing/Lower housing	85. Trigger pin
19. Left receiver	43. Bolt release spring (2x)	86. Rear head retaining button spring
21. Striker spring	44. Bolt release	87. Trigger insert
22. Rear head retaining button	45. Ejector pin	88. Ejector spring
23. Pistol grip	46. Ejector	300. Magazine catch holder
24. Locking pin (2x)	47. Trigger case	301. Ambidextrous slide release
25. Front locking stud	48. Case securing screw (2x)	320. Magazine catch button
26. Extractor pin	49. Control screw (2x)	321. Disassembly pin spring
27. Extractor	50. Disconnecter spring	

## LIST OF ILLUSTRATIONS

- FIG.1 - Parts Diagram (basic)
- FIG.2 - Removing the Magazine
- FIG.3 - Loading the Magazine
- FIG.4 - Loading the Firearm
- FIG.5 - Engaging the Safety
- FIG.6 - Pressing the Bolt Release
- FIG.7 - Removing the Rear Head Attachment
- FIG.8 - Retaining the Bolt in Locked Open Position
- FIG.9 - Extracting the Disassembly Pin
- FIG.10 - Lubrication Points

# Limited Five Year Warranty

All CZ-USA firearms are warranted to be free from defects in material and workmanship under normal use for one (1) year on wooden parts and surface treatment and five (5) years on other parts. Firearms stamped with a "X" symbol have been determined to be "Blems" (Blemished) and/or "Scratch and Dent" by CZ-USA prior to sale or distribution, due to a cosmetic defect. These firearms are warranted to be free from mechanical defects ONLY for five (5) years. These firearms are not warranted to be free from cosmetic defects for any period of time.

This warranty is granted by CZ-USA, P.O. Box 171073, Kansas City, KS 66117-0073 to the original retail purchaser of the firearm with proof of purchase. CZ-USA will not be responsible for the results of careless handling; unauthorized adjustments; defective, low quality, surplus, reloaded or improper ammunition; corrosion; neglect; ordinary wear and tear; or unreasonable use. Furthermore, the liability of CZ-USA under this warranty shall be limited solely in the event of a valid Limited Warranty claim to the obligation to replace or repair the firearm, and to pay the related transportation charge from the facility of CZ-USA. CZ-USA alone shall determine whether the use of the firearm causing damage is covered by the Limited Warranty and the remedy for a valid Limited Warranty claim. All such determinations by CZ-USA are final and binding upon you. CZ-USA's LIABILITY, AND YOUR EXCLUSIVE REMEDY, FOR DEFECTIVE FIREARM SHALL BE LIMITED SOLELY TO REPLACEMENT OR REPAIR, AS CZ-USA MAY ELECT.

TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, CZ-USA AND/OR ITS SUPPLIERS HEREBY DISCLAIM ALL WARRANTIES, OTHER THAN THOSE EXPRESSLY PROVIDED BY CZ-USA HEREIN, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, TITLE AND NON-INFRINGEMENT. TO THE EXTENT THAT APPLICABLE LAW DOES NOT PERMIT FOR SUCH A DISCLAIMER, CZ-USA AND/OR ITS SUPPLIERS HEREBY LIMIT ALL EXPRESS AND IMPLIED WARRANTIES TO TIME PERIODS OF THE EXPRESS LIMITED WARRANTY ABOVE. UNDER NO CIRCUMSTANCES SHALL CZ-USA BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS OR INJURY TO PROPERTY, WHETHER AS A RESULT OF BREACH OF EXPRESSED OR IMPLIED WARRANTY, NEGLIGENCE OR OTHERWISE. Some states do not allow the exclusion of incidental or consequential damages, so above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## ***CZ-USA Warranty Process***

For all CZ-USA firearms please visit  
<https://cz-usa.com/support/warranty/>

If you qualify for a warranty/custom/paid repair work, the service center will issue a Return Authorization number. The Return Authorization number must appear on the package in BOLD lettering.

Include a copy of your original sales receipt or ATF Form 4473. In lieu of the previously mentioned items, the warranty period will be based on the original date of sale from CZ-USA to the FFL dealer.

Include a detailed explanation of the issue along with your name, phone number, email and a physical address (NO P.O. BOX PLEASE).

The firearm must be unloaded and properly packaged and must be sent through a carrier that can provide a tracking number. CZ-USA will not be held responsible for packages lost or damaged in transit.

**FAILURE TO COMPLY WITH THESE REQUIREMENTS  
WILL RESULT IN THE REFUSAL OF YOUR PACKAGE.**

CZ-USA is obligated to follow all local, state and federal laws. Any item sent to CZ-USA for warranty service which CZ-USA in its sole discretion reasonably and in good faith believes is illegal or otherwise unlawful for CZ-USA to return to you, and / or illegal or unlawful for you to possess in your jurisdiction, will not be returned back to you, nor will you be compensated for it.

### ***For your record-keeping purposes:***

Model \_\_\_\_\_

Caliber \_\_\_\_\_

Serial Number \_\_\_\_\_

Purchase Date \_\_\_\_\_

Dealer Sold By \_\_\_\_\_

## STATE WARNINGS

**California:** ⚠️ WARNING “Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.”

⚠️ ADVERTENCIA “Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.”

**Connecticut:** UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.

**Florida:** IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.

**Guam:** IT IS UNLAWFUL AND PUNISHABLE BY IMPRISONMENT AND A FINE FOR ANY ADULT TO STORE OR LEAVE A FIREARM WITHOUT PLACING IT IN A SECURE LOCKED CABINET OR CLOSET, OR WITHOUT A TRIGGER LOCK IN PLACE.

**Maine:** ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS

**Maryland:** WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!

## STATE WARNINGS (CONTINUED)

**Massachusetts:** WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.

IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.

**Minnesota:** IT IS UNLAWFUL TO STORE OR LEAVE A LOADED FIREARM WHERE A CHILD CAN OBTAIN ACCESS.

**New Hampshire:** IT IS IMPORTANT THAT THE OWNER OF A FIREARM SEEK FIREARM SAFETY INSTRUCTIONS FROM A CERTIFIED FIREARMS INSTRUCTOR AND KEEP FIREARMS SECURED FROM UNAUTHORIZED USE.

**New Jersey:** IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.

**New York:** THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS.

**North Carolina:** IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.

**Puerto Rico:** The use of a locking device or safety lock on a firearm is advisable. Every loaded weapon as well as its ammunition must be kept out of the reach of minors or person who are not authorized to use them. It is advisable to keep your weapons apart from the ammunition.

**Texas:** IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.

**Wisconsin:** IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.

[illegible]

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